

# Work Order ID 80371

**\*80371\***

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Item ID: D205-778-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Comfort Seat, LH/RH

Start Date: 17/02/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 02/03/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/02/12 Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3800	B								
DSI 9508	A								
IIN D205-778	Rev B								
100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	<b>Memo</b>	0.00							
Document Control	Photocopy bluefile & type labels per PPP D205-778-011	CHG 003							
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	<b>Memo</b>	0.00							
Packaging									

12/03/21 SPC  
MLJ 12-3-21  
@

12/3/21 SPC  
@

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 80371****\*80371\***

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Item ID: D205-778-011

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Start Date: 17/02/2012 Start Qty: 2.00

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Required Date: 02/03/2012 Req'd Qty: 2.00

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120 QC4- 100% Inspect kits for completeness 0.00

**\*120\***

QC

Memo

0.00

Quality Control

17/02/21 SPB

130 0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-778-101

Location: \_\_\_\_\_

PPP Rev: D

17/02/21 D

140 QC21- Final Inspection - Work Order Release 0.00

**\*140\***

QC

Memo

0.00

Quality Control

17/03/21

17/03/21

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# Picklist Print

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Work Order ID: 80371

\*80371\*

Parent Item: D205-778-011

\*D205-778-011\*

Parent Item Name: Comfort Seat, LH/RH

Start Date: 17/02/2012

Required Date: 02/03/2012

Start Qty: 2.00

Required Qty: 2.00

## Comments:

IPP Rev:A 08-10-20 New Issue DD verified by:EC  
per DSI 9508 DD 10.03-24 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD6L *AN960.ID6L* Washer		Purchased	No			110	Each	720.0000	16	32 50			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST337A				720					
				5519				720		32			
BSP-42 *RSP-42* Rivet		Purchased	No			110	Each	40.0000	8	16			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST284				40					
				114598				40		16			
D3752-1 *D3752-1* Seat Frame		Manufactured	No			110	Each	2.0000	1	2 B80365			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST252A				2					
				77116				2					
D3755-041 *D3755-041* Seat Cushion		Manufactured	No			110	Each	1.0000	1	2 B80372			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST252A				1					
				73157				1					

12/3/21 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80371

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Parent Item: D205-778-011

\*D205-778-011\*

Parent Item Name: Comfort Seat, LH/RH

Start Date: 17/02/2012

Required Date: 02/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3756-041 Manufactured No

110 Each 1.0000 1

\*D3756-041\*

Cushion

\*\*

②  
380373

sp h

## Location

## Loc Qty

## Loc Code

ST258A

1

73158

1

D3758-041 Manufactured No

110 Each 9.0000 2

\*D3758-041\*

Clamp

\*\*

4  
sp

h

## Location

## Loc Qty

## Loc Code

ST458

9

73159

9

D3777-041 Manufactured No

110 Each 30.0000 2

\*D3777-041\*

Clamp

\*\*

4  
sp

h

## Location

## Loc Qty

## Loc Code

ST458

30

73160

6

73975

24

D3800-3-200 Manufactured No

110 f 108.5000 2

\*D3800-3-200\*

Hook and Loop Strip (2" Hard)

\*\*

2  
2

4.210526

12/3/21

sp h

## Location

## Loc Qty

## Loc Code

ST064

108.5

56393

48.5

60044

60

✓

1- Cut to length as per dwg (4x 6.00")

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80371

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Parent Item: D205-778-011

\*D205-778-011\*

Parent Item Name: Comfort Seat, LH/RH

Start Date: 17/02/2012

Required Date: 02/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN525-10R8

Purchased

No

110

Each

11.0000

8

16

\*AN525-10R8\*

Screw

\*\*

M120986

Location

Loc Qty

Loc Code

ST345

11

119307

11

AN970-3

Purchased

No

110

Each

81.0000

8

16

\*AN970-3\*

Washers

\*\*

sf

Location

Loc Qty

Loc Code

ST344

81

117395

3

119531

14

120308

14

120644

50

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

16

\*AN960JD10\*

Washer

\*\*

M 120986

MS21042L3

Purchased

No

100

Each

4,373.000

8

16

\*MS21042L3\*

Nut

\*\*

sf 12/3/21

Location

Loc Qty

Loc Code

ST300

4373

117441

25

117885

32

118451

5

118927

3

119017

4000

119075

308

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**25.3 WEIGHT AND BALANCE**

The following are the net weight increase associated with the modification kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D205-778-011</b>	13.0 lb	±22.0 in	±286 in-lb	47.0 in	611 in-lb
Comfort Seat Kit, LH / RH	5.9 kg	±0.56 m	±3.3 m-kg	1.19 m	7.0 m-kg

**25.4 PARTS LISTS**

Qty -011	Part Number	Description
X	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
1	D3752-1	SEAT FRAME
1	D3755-041	CUSHION
1	D3756-041	CUSHION
2	D3758-041	CLAMP ASSEMBLY
*2	D3758-1	CLAMP
*2	D2182B028	RUBBER CUSHION
2	D3777-041	CLAMP ASSEMBLY
*2	D3777-1	CLAMP
*2	D2182B013	RUBBER CUSHION
4	D3800-3-200-060	HOOK STRIP
8	AN525-10R8	SCREW
8	AN970-3	WASHER
8	AN960JD10	WASHER
8	MS21042L3	NUT (OR MS21042-3)

\* REFERENCE ONLY. PARTS ARE INCLUDED IN ASSEMBLY ABOVE.